

# Magnetic Control of Flexible Thermoelectric Devices Based on Macroscopic 3D Interconnected Nanowire Networks

Flavio Abreu Araujo, Tristan da Câmara Santa Clara Gomes, and Luc Piraux\*

Spin-related effects in thermoelectricity can be used to design more efficient refrigerators and offer promising applications for the harvesting of thermal energy. The key challenge is to design structural and compositional magnetic material systems with sufficiently high efficiency and power output for transforming thermal energy into electric energy and vice versa. The fabrication of large-area 3D interconnected Co/Cu nanowire networks is demonstrated, thereby enabling the controlled Peltier cooling of macroscopic electronic components with an external magnetic field. The flexible, macroscopic devices overcome the inherent limitations of nanoscale magnetic structures that are caused by insufficient power generation capability limiting the heat management applications. From properly designed experiments, large spin-dependent Seebeck and Peltier coefficients of  $-9.4 \mu\text{V K}^{-1}$  and  $-2.8 \text{ mV}$  at room temperature, respectively, are found. The resulting power factor of Co/Cu nanowire networks at room temperature ( $\approx 7.5 \text{ mW K}^{-2} \text{ m}^{-1}$ ) is larger than those of state-of-the-art thermoelectric materials, such as BiTe alloys, and the magnetopower factor ratio reaches about 100% over a wide temperature range. Validation of magnetic control of heat flow achieved by taking advantage of the spin-dependent thermoelectric properties of flexible macroscopic nanowire networks lays the groundwork to design shapeable thermoelectric coolers exploiting the spin degree of freedom.

## 1. Introduction

Innovative spin-based transport mechanisms are crucial steps in developing the next generation of thermoelectric materials.<sup>[1]</sup> With this perspective, coupling heat-driven transport with spintronics is at the heart of the rapidly emerging field of spin caloritronics.<sup>[2,3]</sup> Previous studies on nanoscale metal structures, magnetic tunnel junctions, and magnetic insulators have led to the observation of various spin-enabled mechanisms that may differ significantly from conventional thermoelectric effects such as spin Seebeck effects,<sup>[4,5]</sup> thermally driven spin injection,<sup>[6]</sup> and thermal assisted spin-transfer torque.<sup>[7,8]</sup> However, the low conversion efficiency of the observed effects, the weak power output of the spin caloritronic devices, and the lack

of reproducibility in the experiments has limited the application as heat harvesters. Although there have been some initial studies on the thermoelectric analogues of giant magnetoresistance (GMR) in magnetic multilayers with current in-plane configuration,<sup>[9–12]</sup> the effects of interfaces make the interpretation of the results more delicate than in the simpler current-perpendicular-to-plane (CPP) configuration.<sup>[13]</sup> Indeed, in the limit of no-spin relaxation, most of the CPP-GMR data can be understood using a simple two-current series-resistor model, in which the resistance of layers and interfaces simply add and where “up” and “down” charge carriers are propagating independently in two spin channels with large spin asymmetries of the electron’s scattering.<sup>[14,15]</sup>

Similarly, the spin-dependent thermoelectric effects exploit the fact that the Seebeck coefficients for spin-up and spin-down electrons are also different. The diffusion thermopower arises from the diffusion of charge carriers opposite to the temperature gradient. It is related


to the energy dependent conductivity of the material  $\sigma(\epsilon)$  by Mott’s formula

$$S = -eL_0T \left( \frac{d \log \sigma(\epsilon)}{d\epsilon} \right) \Bigg|_{\epsilon=\epsilon_F} \quad (1)$$

with  $L_0 = 2.44 \cdot 10^{-8} \text{ V}^2 \text{ K}^{-2}$  the Lorenz number and  $e$  the electron charge (positive). According to Einstein’s relation for a metal or alloy with isotropic properties, the conductivity is proportional to the density of states  $N(\epsilon)$  and to the scattering time  $\tau(\epsilon)$ , where both terms in Equation (1) are to be evaluated at the Fermi level  $\epsilon_F$ . Because of the pronounced structure of the d-band and the high energy derivative of the density of states at the Fermi level in 3D ferromagnetic metals, large diffusion thermopowers are obtained (e.g.,  $S \approx -30 \mu\text{V K}^{-1}$  in cobalt at room temperature (RT)). Moreover, significantly different Seebeck coefficients for spin-up and spin-down electrons,  $S_\uparrow$  and  $S_\downarrow$ , are expected because the d-band is exchange split in these ferromagnets, as suggested from previous works performed on dilute magnetic alloys.<sup>[16,17]</sup>

To date, most of the investigations of thermoelectric transport in CPP-GMR systems were performed on lithographically defined nanopillars, single nanowire (NW), and parallel

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NW arrays.<sup>[18–21]</sup> Spin-dependent Seebeck and Peltier effects were also recently reported in magnetic tunnel junctions.<sup>[22,23]</sup> So far, major experimental issues are the insufficient power generation capability in such magnetic nanostructures and the lack of established methods for reliable measurements of spin caloritronic material parameters. Indeed, it is difficult to determine and/or eliminate contact thermal resistance, an important error source, and simulations are often required to estimate the temperature gradient over the multilayer stacks.<sup>[22,23]</sup> Therefore, accurate determination of  $S_{\uparrow}$  and  $S_{\downarrow}$  still remains challenging and from these previous works, only relatively small values of  $S_{\uparrow} - S_{\downarrow}$  ranging from  $-1.8$  to  $-4.5 \mu\text{V K}^{-1}$  for cobalt and permalloy, respectively, were indirectly estimated from measurements performed on spin valve devices.<sup>[6,24]</sup> In addition, observations of the magnetically controlled Peltier cooling effect in nanostructures have not been possible because of the dominant Joule heating effect compared to the Peltier effect together with the technical challenges in detecting extremely small temperature changes. So, in spite of the practical significance, all these experimental issues impose strong restrictions on applications in the burgeoning field of spin caloritronics.

Very recently, we have developed an experimental platform that allows for the observation of magnetic control of heat flux in custom-fabricated spin caloritronic devices. Specifically, we fabricated macroscopic interconnected networks made of CoNi/Cu multilayer NWs by direct electrodeposition into 3D nanoporous polymer host membranes<sup>[25]</sup> (see the Experimental Section). A significant advantage of our approach is the achievement of highly efficient flexible and shapeable spin caloritronics devices. Moreover, since there is no sample size limitation, the fabrication method is directly expandable into nanowire network films with much larger dimensions.

In this work, we report the results of spin caloritronic measurements performed on Co/Cu nanowire networks. These multilayers are easier to fabricate by potentiostatic electrochemical deposition than CoNi/Cu. Also, cobalt exhibits the largest thermoelectric power factor ( $\text{PF} = S^2\sigma \approx 15 \text{ mW K}^{-2} \text{ m}^{-1}$  for bulk material with  $\sigma$  the electrical conductivity) at RT.<sup>[26]</sup> The power factor is the physical parameter that relates to the output power density of a thermoelectric material. Moreover, the spin diffusion length, which is the mean distance that electrons diffuse between spin-flipping collisions, is significantly larger in Co than in magnetic alloys.<sup>[15,24]</sup> Therefore, restrictions on layer thicknesses are less for Co in order to observe large magnetotransport effects. Using centimeter-scale Co/Cu nanowire network films, we demonstrated the magnetic field control of Peltier cooling of macroscopic electronic components and extracted accurately key spin-dependent material parameters over a wide temperature range from thermoelectric measurements.

## 2. Results and Discussion

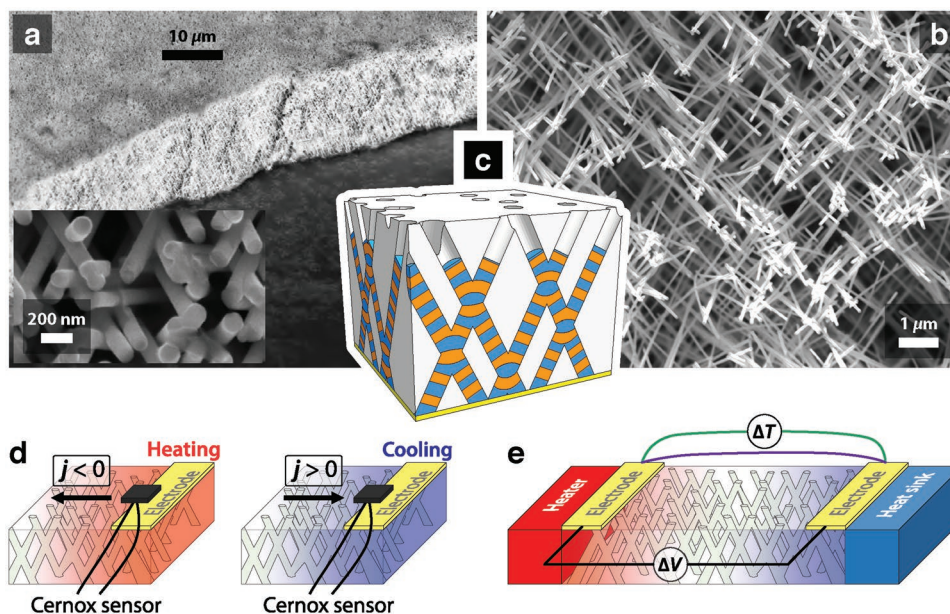
The interconnected nanoporous templates have been prepared by performing a sequential two-step exposure to energetic heavy ions, at angles of  $+25^\circ$  and  $-25^\circ$  with respect to the normal of the polycarbonate (PC) membrane surface<sup>[27]</sup> (see the Experimental Section). Two different  $22 \mu\text{m}$  thick polymer membranes were used in this study with diameters

80 and 105 nm and very different porosity characteristics. The spin-caloritronic devices are networks of interconnected NWs embedded inside the 3D polymer membranes. The crossed NWs with multilayer structure of Co/Cu were grown in the host porous templates by pulsed electrochemical deposition.<sup>[28]</sup> The thickness of the bilayers was set as 15 nm with approximately the same thickness for the Co and Cu layers. Figure 1a,b displays the morphology of self-supported interconnected NW networks obtained after template dissolution, whereas Figure 1c illustrates the 3D multilayered architecture. The nanowire network films are the inverse replicas of the 3D nanoporous polymer templates. As schematically outlined in Figure 1d,e, we developed two experimental setups allowing to simultaneously determine the Peltier heating and cooling power generated at the NW network/metal electrode junction (Figure 1d) and to measure the magnetoresistance and Seebeck coefficient (Figure 1e) of the flexible NW network films (see the Experimental Section).

### 2.1. Spin-Dependent Thermoelectric Parameters of Co/Cu Nanowire Networks

As shown in Figure 2a,b, the resistance and thermopower of the low-packing density Co/Cu NW sample show the same magnetic field dependencies and similar relative changes of  $\approx 25\%$  at  $H = 8 \text{ kOe}$  at RT. The samples are nearly magnetically isotropic, as observed from the magnetotransport curves obtained with the applied magnetic field along the out-of-plane (OOP) and in-plane (IP) directions of the NW network films (see Figure 2a,b). This behavior corresponds to the one expected considering the crossed nanowire architecture and magnetostatic arguments when using similar magnetic and nonmagnetic layer thicknesses.<sup>[30]</sup> In the following, only the measurements obtained in the plane of the NW network films are reported. Interestingly, the fabrication method appears as a very convenient approach for large scale production of CPP-GMR films based on crossed NW networks, exhibiting very large GMR responses (defined as  $R_{\text{AP}}/R_{\text{P}} - 1$ , with  $R_{\text{AP}}$  and  $R_{\text{P}}$  the corresponding resistances in the high- and low-resistance states, respectively) reaching values of 33% at RT and 58% at  $T = 10 \text{ K}$  in the present study. Besides, the CPP geometry of the device is suitable for spin-caloritronic purposes since the measured thermopower on the Co/Cu NW network in the saturated state is not significantly different from that found in pure cobalt material, as expected from conventional rules for a stacking arrangement in series. Indeed, assuming  $t_{\text{Co}} \approx t_{\text{Cu}}$ , the total Seebeck coefficient of the system can be expressed as  $S_{\text{Co/Cu}} \approx (S_{\text{Co}}\rho_{\text{Co}} + S_{\text{Cu}}\rho_{\text{Cu}})/(\rho_{\text{Co}} + \rho_{\text{Cu}})$ , where  $S_{\text{Co}}\rho_{\text{Co}} \gg S_{\text{Cu}}\rho_{\text{Cu}}$ .

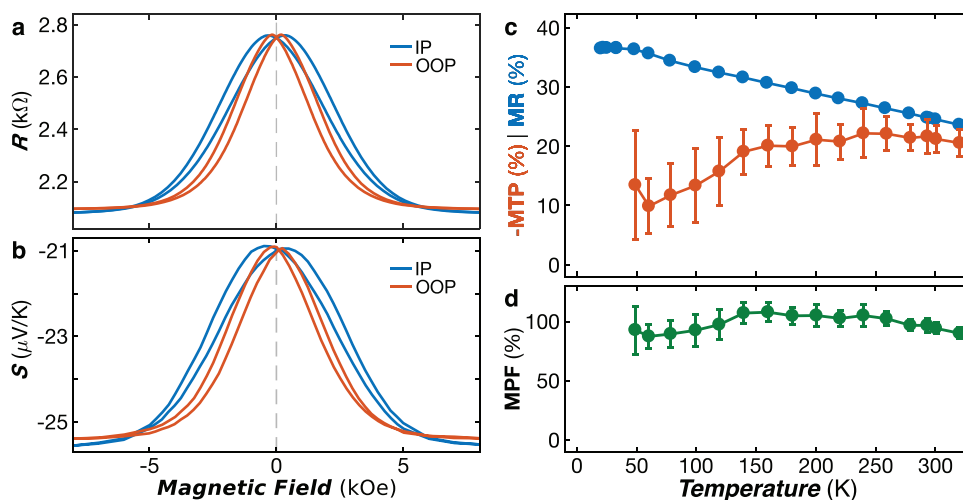
The absolute value of the magnetothermopower (MTP) =  $(S_{\text{AP}} - S_{\text{P}})/S_{\text{AP}}$ , with  $S_{\text{AP}}$  and  $S_{\text{P}}$  the corresponding thermopowers in the high- and low-resistance states, respectively, shows a similar increase with decreasing temperature as the MR ratio (defined as  $\text{MR} = (R_{\text{AP}} - R_{\text{P}})/R_{\text{AP}}$ ) for temperatures in the range 250–320 K (see Figure 2c). However, below  $T \approx 250 \text{ K}$ , the MTP exhibits a less pronounced effect and reaches a minimum value around  $-10\%$  at  $T = 60 \text{ K}$ . Calculations of the thermoelectric power factor at RT lead to  $\text{PF}_{\text{AP}} = S_{\text{AP}}^2/\rho_{\text{AP}} \approx 3.8 \text{ mW K}^{-2} \text{ m}^{-1}$  and  $\text{PF}_{\text{P}} = S_{\text{P}}^2/\rho_{\text{P}} \approx 7.5 \text{ mW K}^{-2} \text{ m}^{-1}$  (see Section S1 in the



**Figure 1.** a,b) SEM images of self-supported interconnected nanowire (NW) network with different magnifications, diameters, and packing densities. a) Low-magnification image showing the 50° tilted view of the macroscopic NW network film with 105 nm diameter and 22% packing density. The inset shows the nanowire branched structure at higher magnification. b) Low magnification image showing the top view of the NW network with 80 nm diameter and 3% packing density. c) Schematic of the interconnected NW network with alternating magnetic and nonmagnetic layers embedded within the 3D nanoporous polycarbonate template. d,e) Experimental setups for spin caloritronic measurements. d) Device architecture and measurement configuration for the Peltier cooling/heating detection. The Cernox temperature sensor is used to probe the local temperature change at the electrode–nanowire network junctions induced by the electric current flow (see the Experimental Section for details). e) Device configuration to measure the Seebeck coefficient and the magneto-thermoelectric effect. Heat flow is generated by a resistive element and a thermoelectric voltage  $\Delta V$  is created by the temperature difference  $\Delta T$  between the two metallic electrodes that is measured by a thermocouple (see the Experimental Section for details). Device dimensions in (d) and (e) are 15 mm long, 5 mm wide, and 22  $\mu\text{m}$  thick and the color represents the generated temperature profile in the NW networks. The gold electrodes are 2 mm wide.

Supporting Information for the estimation of the resistivity values), which are comparable values or even larger than the PF of the widely used thermoelectric material, bismuth telluride

(in the range 1–5  $\text{mW K}^{-2} \text{m}^{-1}$ ).<sup>[29]</sup> Besides, the PF values obtained for Co/Cu NW networks embedded in polymer membranes are at least one order of magnitude larger than those



**Figure 2.** Measured thermoelectric characteristics. a) Electrical resistance and b) Seebeck coefficient of a Co/Cu NW network 80 nm in diameter and 3% packing density showing similar magnetic field dependence corresponding to  $\text{MR} = 24.7\%$  and  $\text{MTP} = -22.3\%$  at room temperature. The curves in (a) and (b) were obtained with the applied field in-plane (IP: in blue) and out-of-plane (OOP: in red) of the NW network film. c) MR ratio and  $-\text{MTP}$  as a function of temperature with the field applied in the plane of the NW network film. d) Magneto-power factor as a function of temperature obtained using the MR and MTP data in (c) and  $\text{MPF} = (1 - \text{MTP})^2 / (1 - \text{MR}) - 1$ . The error bars in (c) and (d) reflect the uncertainty of the electrical and temperature measurements and is set to two times the standard deviation, gathering 95% of the data variation.

of flexible thermoelectric films based on optimized conducting polymers.<sup>[30]</sup> The magneto-power factor (MPF =  $(PF_P - PF_{AP})/PF_{AP}$ ) reaches  $\approx 100\%$  at RT and shows a weak temperature variation down to  $T \approx 50$  K, as also shown in Figure 2d. The efficiency of a material's thermoelectric energy conversion is determined by its figure of merit  $ZT = S^2\sigma T/\kappa$  with  $\kappa$  being the thermal conductivity. In a previous work, Ou et al.<sup>[31]</sup> have measured the thermal conductivity of a suspended nickel nanowire for  $T = 15\text{--}300$  K. While the Lorenz ratio  $L = \kappa/\sigma T$  departs from the Sommerfeld value ( $L_0 = 2.45 \cdot 10^{-8} \text{ V}^2 \text{ K}^{-2}$ ) at low temperatures,  $L$  was found to be equal to  $L_0$  with a 5% margin of error above  $T = 50$  K. Due to the very low thermal conductivity of polycarbonate ( $\kappa = 0.2 \text{ W m K}^{-1}$  at RT), the contribution of the polymer matrix to heat transport is much smaller than that of the metallic nanowire network. Indeed, assuming that the Wiedemann–Franz law holds for metallic nanowires, an estimate of the RT electronic thermal conductivity gives  $\kappa_E = 63 \text{ W m K}^{-1}$  for an AP configuration and  $\kappa_E = 84 \text{ W m K}^{-1}$  for a P configuration. In this case, the figure of merit is reduced to  $ZT = S^2/L_0$ , thus leading to  $ZT \approx 2.5 \cdot 10^{-2}$  for the Co/Cu NW network sample at RT. Although the figure of merit is more than one order of magnitude smaller than those of state-of-the-art thermoelectric materials ( $ZT \approx 1$  in BiTe alloys), it is comparable to those of thermocouple alloys ( $ZT \approx 6 \cdot 10^{-2}$  and  $ZT \approx 1.4 \cdot 10^{-2}$  in constantan and chromel, respectively) and can be used in applications for devices with low energy requirements when the supply of heat essentially is free as with waste heat. Furthermore, considering the energy conversion from heat to electric power, the  $ZT$  of the proposed device is much larger than that of a spin Seebeck power generator ( $ZT \approx 10^{-4}$ ) based on a device using a two-step conversion process and the inverse spin Hall effect to convert spin current to charge current in nonmagnetic materials.<sup>[32]</sup>

Assuming that the layers of the magnetic multilayers are thin compared to the spin-diffusion lengths, we may use the simple two-current model, for which separate resistivities  $\rho_\uparrow$  and  $\rho_\downarrow$  and Seebeck coefficients  $S_\uparrow$  and  $S_\downarrow$  are defined for majority and minority spin channels.<sup>[11,18,33]</sup> According to the usual rule when the currents split to flow along two parallel paths (see Figure 3a), the corresponding thermopowers  $S_{AP}$  and  $S_P$  are simply given by<sup>[11]</sup>

$$S_{AP} = \frac{S_\uparrow\rho_\uparrow + S_\downarrow\rho_\downarrow}{\rho_\uparrow + \rho_\downarrow} \quad (2)$$

and

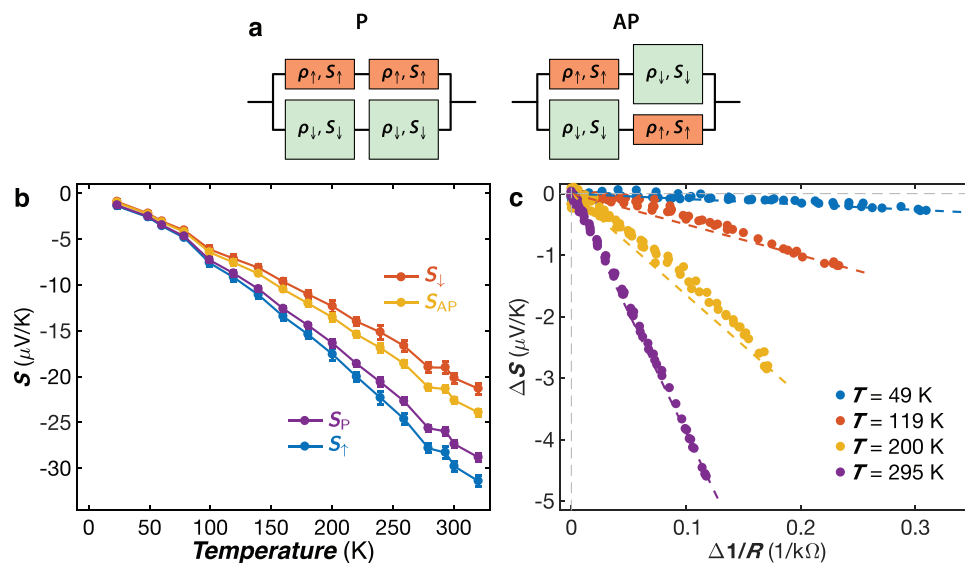
$$S_P = \frac{S_\uparrow\rho_\downarrow + S_\downarrow\rho_\uparrow}{\rho_\uparrow + \rho_\downarrow} \quad (3)$$

Therefore, the spin-dependent Seebeck coefficients,  $S_\uparrow$  and  $S_\downarrow$  can be expressed as follows

$$S_\uparrow = \frac{1}{2} [S_{AP}(1 - \beta^{-1}) + S_P(1 + \beta^{-1})] \quad (4)$$

$$S_\downarrow = \frac{1}{2} [S_{AP}(1 + \beta^{-1}) + S_P(1 - \beta^{-1})] \quad (5)$$

where  $\beta = (\rho_\downarrow - \rho_\uparrow)/(\rho_\downarrow + \rho_\uparrow)$  denotes the spin asymmetry coefficient for resistivity. From Equations (4) and (5), it can be easily deduced that  $S_\uparrow = S_P$  and  $S_\downarrow = S_{AP}$  in the limit of an extremely large MR ratio ( $\beta \rightarrow 1$ ). The temperature evolutions of  $S_{AP}$ ,  $S_P$ ,  $S_\uparrow$ , and  $S_\downarrow$  are shown in Figure 3b. The Seebeck coefficients decrease almost linearly with decreasing temperature, which is indicative of the dominance of diffusion thermopower.



**Figure 3.** a) The two-current model for the resistivity and the thermopower considering both parallel (P) and antiparallel (AP) magnetic configurations. b) Measured Seebeck coefficients at zero applied field  $S_{AP}$  (orange circles) and at saturating magnetic field  $S_P$  (violet circles) of a Co/Cu NW network 80 nm in diameter and 3% packing density, along with the corresponding calculated  $S_\uparrow$  (blue circles) and  $S_\downarrow$  (red circles) from Equations (4) and (5) (see text). c) Linear variation of  $\Delta S(H)$  versus  $\Delta(1/R(H))$  at different measured temperatures illustrating the Gorter–Nordheim characteristics. The dashed lines correspond to the theoretical relation shown in Equation (6) (see text). The error bars in (c) reflect the uncertainty of the electrical and temperature measurements and is set to two times the standard deviation, gathering 95% of the data variation.



The estimated values at RT are:  $S_{\uparrow} = -27.9 \mu\text{V K}^{-1}$  and  $S_{\downarrow} = -18.5 \mu\text{V K}^{-1}$  using  $\beta = (\text{MR}^{1/2}) = 0.50$ , which are similar to those previously reported in bulk Co ( $S_{\uparrow} = -30 \mu\text{V K}^{-1}$  and  $S_{\downarrow} = -12 \mu\text{V K}^{-1}$ ).<sup>[17]</sup> The value of  $\beta$  so obtained is also in agreement with previous estimates from the CPP-GMR experiments performed on Co/Cu multilayers.<sup>[15]</sup> In contrast, our value for  $S_{\uparrow} - S_{\downarrow}$  of  $-9.4 \mu\text{V K}^{-1}$  is much larger than the one of  $-1.8 \mu\text{V K}^{-1}$  extracted from measurements performed on a Co/Cu/Co nanopillar spin valve using a 3D finite-element model.<sup>[6,24]</sup> The value of Sup-S down obtained for Co/Cu nanowire networks is only slightly smaller than the one recently reported for CoNi/Cu system ( $-11.5 \mu\text{V K}^{-1}$  at RT).<sup>[25]</sup>

Further evidence that the thermopower is dominated by electron diffusion over the whole temperature range investigated is presented in Figure 3c. Defining the diffusion thermopower  $S(H) = eL_0T\rho'(H)/\rho(H)$  by Mott's formula (Equation (1)) with  $\rho'(H) = (d\rho(H)/dE)_{=E_F}$  the derivative of the electrical resistivity with respect to the energy, evaluated at the Fermi level, one can write  $S_{\text{AP}} = eL_0T\rho'_{\text{AP}}/\rho_{\text{AP}}$  and  $S_{\text{P}} = eL_0T\rho'_{\text{P}}/\rho_{\text{P}}$ . Then, the following expression describing the inverse relationship between the field-dependent thermopower and electrical resistance can be easily obtained

$$S(H) = A + \frac{B}{R(H)} \quad (6)$$

where  $A = (S_{\text{P}}R_{\text{P}} - S_{\text{AP}}R_{\text{AP}})/(R_{\text{P}} - R_{\text{AP}})$  and  $B = (R_{\text{P}}R_{\text{AP}}(S_{\text{AP}} - S_{\text{P}}))/(R_{\text{P}} - R_{\text{AP}})$ . This expression corresponds to an equivalent form of the Gorter–Nordheim relation for diffusion thermopower in metals and alloys<sup>[34]</sup> and has been observed at different temperatures in the interconnected network made of Co/Cu NWs, as shown in Figure 3c.

## 2.2. Magnetic Control of Heat Currents

Current flow in the high-packing density Co/Cu NW sample results in Joule heating as well as a Peltier heat current at the junctions between the NW network and the gold electrode, as shown in Figure 1d. These heat flows were monitored continuously from the temperature changes using a Cernox sensor with respect to the operating temperatures for different current intensities and polarities, as well as for various applied magnetic fields. Net cooling occurs at low currents when the direction of the Peltier heat current flow is such that  $\Pi I < 0$  at the considered junction (with  $\Pi$ , the Peltier coefficient) and dominates over the Joule heating effect ( $R I^2$ ), as shown in Figure 4a. When the DC current flows from the NWs (with the higher Peltier coefficient) to the gold electrode (with the lower one), the Peltier heat is released from the junction, i.e., net cooling happens for  $I \leq +5 \text{ mA}$  (see Figure 4a,b). As expected, the situation is reversed when the current flows in the opposite direction. For currents larger than 5 mA, the Joule heating dominates over the Peltier cooling, as shown in Figure 4b by representative temperature versus time traces for  $I = \pm 20 \text{ mA}$ . Unlike the Peltier effect that leads to a cooling or a heating of the system depending on the direction of current flow, the Joule effect does not depend on the current polarity. It is thus possible to separate the two effects linearly (see Section S2 in the Supporting

Information). From Figure 4b, one can estimate the Peltier cooling ability of the NW network of  $\approx 8.5 \text{ K A}^{-1}$ .

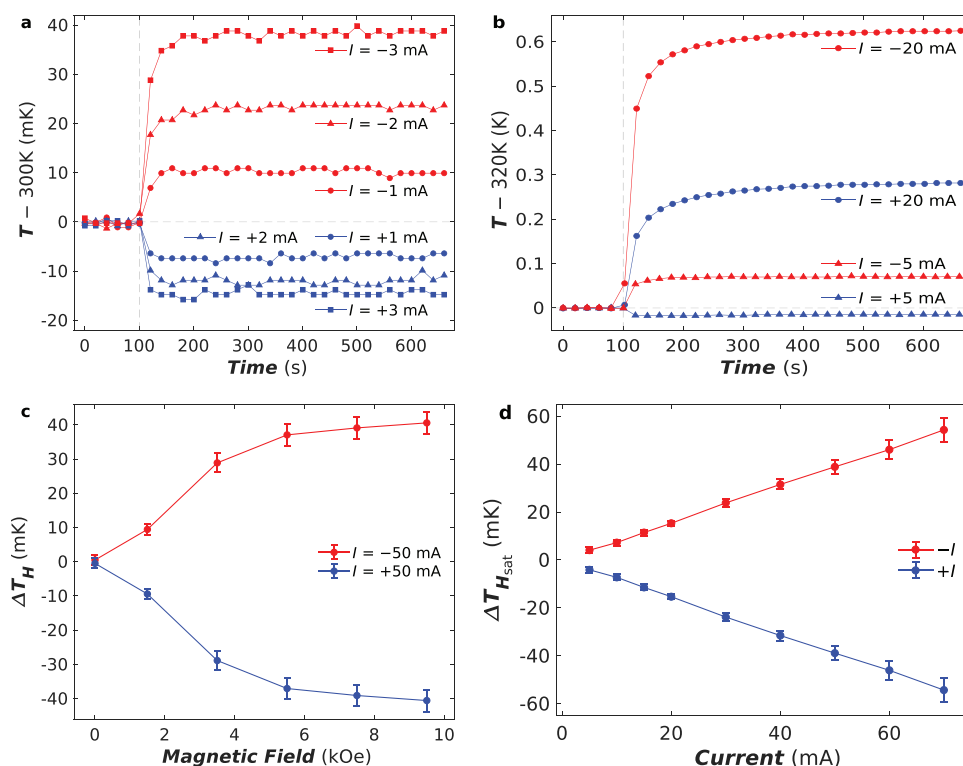
As shown in Figure 4c, the magneto-Peltier effect has been quantified by recording the temperature change  $\Delta T_H$  during the magnetic field sweeps. The field dependence of  $\Delta T_H$  resembles to that of MR. The same measurements were performed for different currents, as shown in Figure 4d where the total temperature change ( $\Delta T_{H,\text{sat}} = T_{H_0} - T_{H,\text{sat}}$ ) between the zero-field ( $T_{H_0}$ ) and saturation ( $T_{H,\text{sat}}$ ) states is reported. As expected, the magneto-Peltier effect increases linearly with the driving current. From these results, one can obtain the guideline for the magnitude of the magnetically controlled cooling and heating ability of a macroscopic electronic component against the injected current. Using the values of  $S_{\uparrow}$  and  $S_{\downarrow}$  from Figure 3b and the Onsager relation which relates the two thermoelectric coefficients  $\Pi = ST$ , one may estimate the maximum difference between the Peltier coefficients in the AP and P states for an infinite MR ratio as  $\Pi_{\uparrow} - \Pi_{\downarrow}$ , which correspond to  $-2.8 \text{ mV}$  at RT for Co/Cu NWs. Since currents up to few hundreds of milliamperes are able to pass through the densely packed NW films without damaging the network structure, we may anticipate that a magnetic field can switch a heat flow as large as 1 mW.

## 3. Conclusion

In summary, we have fabricated large-area 3D interconnected Co/Cu multilayered nanowire networks exhibiting giant magnetoresistance and thermoelectric effects in the current-perpendicular-to-plane geometry. Our spin-caloritronic devices based on macroscopic nanowire networks overcome the insufficient power generation capability exhibited by the custom-patterned nanoscale magnetic structures reported previously. We have found very high thermoelectric power factor up to  $7.5 \text{ mW K}^{-2} \text{ m}^{-1}$  at room temperature, which are larger values than the PF of the widely used thermoelectric material, bismuth telluride. The PF can be magnetically modulated with PF change ratio of  $\approx 100\%$  over a wide temperature range. Besides, large spin-dependent Seebeck and Peltier coefficients of  $-9.4 \mu\text{V K}^{-1}$  and  $-2.8 \text{ mV}$  were obtained at room temperature, respectively. This capacity of net refrigerating effect controlled by a magnetic field holds promise for macroscopic light and flexible spin-caloritronic devices. Our results should stimulate further studies for fabricating and designing practical thermoelectric coolers made of shapeable thermoelectric modules consisting of stacked nanowire network films that are connected electrically in series and thermally in parallel.

## 4. Experimental Section

**Sample Fabrication:** The polycarbonate porous membranes with interconnected pores were fabricated by exposing a  $22 \mu\text{m}$  thick PC film to a two-step irradiation process. The topology of the membranes was defined by exposing the film to a first irradiation step at two fixed angles of  $+25^\circ$  and  $-25^\circ$  with respect to the normal axis of the film plane. After rotating the PC film in the plane by  $90^\circ$ , the second irradiation step takes place at the same fixed angular irradiation flux to finally form a 3D nanochannel network. The diameter of the latent tracks was enlarged by following a previously reported protocol to obtain membranes with



**Figure 4.** Direct observation of Peltier, Joule, current crowding, and magneto-Peltier effects. a) Temperature versus time traces of the sum of the Joule and Peltier heats relative to a working temperature of 300 K, as recorded by the Cernox sensor (see Figure 1d). The direct currents (1–3 mA) are applied both forward and reverse in the interconnected Co/Cu nanowires of 105 nm in diameter and with a packing density of 22% ( $R = 3.3 \Omega$ ,  $MR = 12\%$ ). b) Same as in (a) but for higher current intensities for which the Peltier effect becomes dominated by the Joule heating. Both in (a) and (b), the DC current is switched on after 100 s as shown by the vertical dashed lines. c) Measured temperature changes  $\Delta T_H$  at the Peltier junction during the magnetic field sweep for a DC current of  $\pm 50$  mA. Here, the contribution from the Peltier heating has been estimated (Section S2, Supporting Information). The Peltier term leads to heating and cooling at the saturation field of 9.5 kOe and depends on current flow direction. d) Measured total temperature changes  $\Delta T_{H,\text{sat}}$  at the Peltier junction between the zero-field ( $T_{H_0}$ ) and saturated states ( $T_{H,\text{sat}}$ ) versus current intensity applied both forward and reverse. The error bars in (c) and (d) reflect the uncertainty of the temperature measurements and is set to two times the standard deviation, gathering 95% of the data variation.

distinct porosities and pore sizes.<sup>[35]</sup> The PC membranes with average pore diameter of 80 and 105 nm display low volumetric porosity (3%) and large volumetric porosity (22%), respectively. Next, the PC templates were coated on one side using an e-beam evaporator with a metallic Cr/Au bilayer to serve as cathode during the electrochemical deposition. The thickness of the thin adhesion layer of Cr was 3 nm, while for a uniform and consistent nanopore coverage withstanding the electrodeposition process, the Au film thickness was set to 400 and 750 nm for the 80 and 105 nm diameter porous membranes, respectively.

The multilayered NW networks were grown at room temperature by electrodeposition into the 3D porous PC templates from a single sulphate bath using potentiostatic control and a pulsed electrodeposition technique.<sup>[36]</sup> For these experiments, a Ag/AgCl reference electrode and a Pt counter electrode were used. To prepare the Co/Cu interconnected NW networks, the composition of the electrolyte was  $1 \text{ M CoSO}_4 \cdot 7\text{H}_2\text{O} + 7.5 \times 10^{-3} \text{ M CuSO}_4 \cdot 5\text{H}_2\text{O} + 0.5 \text{ M H}_3\text{BO}_3$  and the deposition potential alternatively switched between  $-0.95 \text{ V}$  to deposit Co layer containing  $\approx 5\%$  Cu impurity, and  $-0.4 \text{ V}$  to deposit almost pure Cu layers.<sup>[37]</sup> The nobler element (here Cu) was kept at much lower concentration than the magnetic element so that the rate of reduction of Cu is slow and limited by diffusion. As the electrodeposition of the different layers was performed in the same electrolyte, containing all the necessary cations, each individual layer of one type may contain some trace of the other. The potential was not high enough to deposit Co during the growth of copper, but it was indeed to deposit some copper with cobalt. In addition, the multilayered  $\text{Co}_{0.95}\text{Cu}_{0.05}/\text{Cu}$  nanowires were prepared using low pH sulfate bath in order to avoid magnetocrystalline

contributions.<sup>[38]</sup> Under these conditions, the magnetic properties were explained only from magnetostatic arguments like the shape anisotropy and dipolar coupling.<sup>[39]</sup> Following a procedure described elsewhere,<sup>[36]</sup> the deposition rates of each metal were determined from the pore filling time. According to this calibration, the deposition time was adjusted to 800 ms and 16 s for the Co and Cu layers, respectively, and the estimated average thickness of the bilayer was  $\approx 15 \text{ nm}$ , with approximately the same thicknesses for the Co and Cu layers. The morphology and elemental composition of the nanostructured interconnected NW networks were characterized using a high resolution field-emission scanning electron microscope (FE-SEM) JEOL 7600F equipped with an energy dispersive X-ray (EDX) analyser. The composition characterization of the Co/Cu nanowire network by SEM-EDX led an average Co content of 47% and an average Cu content of 53%. Since the Co layers contained about 5% Cu impurity (as revealed by EDX analysis), the individual Co and Cu layer thicknesses were approximately the same. For the electron microscopy analysis, the PC template was removed by chemical dissolution using dichloromethane. For conducting magnetotransport measurements, the cathode was locally removed by plasma etching to create a two-probe design suitable for electric measurements, with the flow of current restricted along the nanowire segments, thus perpendicular to the plane of the layers.<sup>[40,41]</sup>

**Magneto-Thermoelectric Measurements:** The thermoelectric power was measured by attaching one end of the sample to the copper sample holder using silver paint and a resistive heater to the other end. The voltage leads were made of thin Chromel P wires and the contribution of the leads to the measured thermoelectric power was subtracted out

using the recommended values for the absolute thermopower of Chromel P. The temperature gradient was monitored with a small diameter type-E differential thermocouple. A typical temperature difference of 1 K was used in the measurements. The magneto-Seebeck measurements were made using low volumetric porosity PC membranes with nanowires partially filling the nanopores. A second setup was built in order to unambiguously highlight Peltier effects in NW networks grown in high volumetric porosity PC membranes with the nanopores completely filled with nanowires to reduce the sample electrical resistance below  $2 \Omega$  and consequently the effects of Joule heating. In this case, a small Cernox thin film resistance sensor ( $<3 \text{ mg}$ ,  $1 \text{ mm}^2$ ; Cernox-1010, Lake Shore Cryotronics Inc.) was attached at one junction between the NW network and the metal electrode. The temperature resolution of this highly sensitive thermometer was about 1 mK, which enabled detection of Peltier-effect-based heating or cooling while a DC electrical current was flowing through the junction between the NW network and the metal electrode. All magnetotransport measurements were performed under vacuum with the magnetic field up to 1 T applied both in the plane and perpendicular to the plane of NW network films embedded in polymer membrane films. The temperature of the samples could be varied from 10 to 320 K.

## Supporting Information

Supporting Information is available from the Wiley Online Library or from the author.

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## Conflict of Interest

The authors declare no conflict of interest.

## Keywords

3D nanowire networks, magnetic materials, nanostructures, spin caloritronics, thermoelectrics

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